

# 304 1-25 Work Order ID 73622

Wednesday, September 07, 2011 2:38:58 PM



Page 1

Item ID: D3453-3

Accept



Setup Start



Revision ID:

Stop



Item Name: Clevis

Start Date: 9/7/2011 Start Qty: 8.00



Cust Item ID:

Required Date: 9/21/2011 Req'd Qty: 8.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D3453

Rev B

100

0.00



Doosan

Memo

0.00

Doosan Lathe

1-Turn as per Folio FA578  
Rev: UK &  
Dwg D3453 Rev: B  
2- Deburr as per dwg D3453

SA 11/10/13

8 8

150

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

SA 11/10/13

8 8

160

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

SA 11/10/13

8 8

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**Work Order ID 73622**

Wednesday, September 07, 2011 2:38:58 PM



Page 2

Item ID: D3453-3

Accept



Setup Start



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Stop



Item Name: Clevis

Start Date: 9/7/2011 Start Qty: 8.00



Cust Item ID:

Required Date: 9/21/2011 Req'd Qty: 8.00



Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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170

Identify as per dwg & Stock Location ST-WA 0.00

Packaging

Memo

0.00

Packaging

\*\*\*\*\*STOCK IN LARGE FAB\*\*\*\*\*



11-10-4



180

QC21- Final Inspection - Work Order Release 0.00



QC

Memo

0.00

Quality Control

11/10/5 9/7  
ME  
11-10-4

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

Wednesday, September 07, 2011 2:38:56 PM

Page 1

Work Order ID: 73622

Parent Item: D3453-3

Parent Item Name: Clevis



Start Date: 9/7/2011

Required Date: 9/21/2011

Start Qty: 8.00

Required Qty: 8.00

Comments: A 05.09.27 New issue. EEC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit Qty	Total Qty	Qty Issued	Date Issued	Status
M304R1.250		Purchased	No			100	f	41.4400	283 0.2452	1.9616	2.284	11/10/13	
304 round bar 1.250													

Location	Loc Qty	Loc Code
MAT029	41.44	
105872	12.33	
108156	7.88	
111018	21.23	

~~25.16 total~~

4 notes end of bar setup

W/O:			WORK ORDER CHANGES					
DATE	STEP		PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

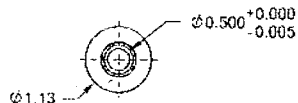
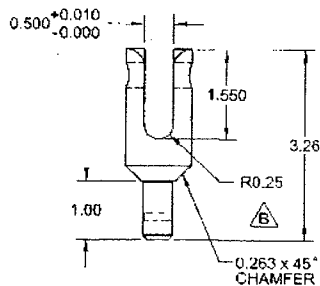
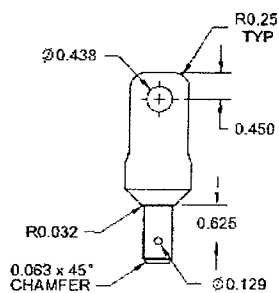
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

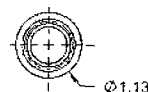
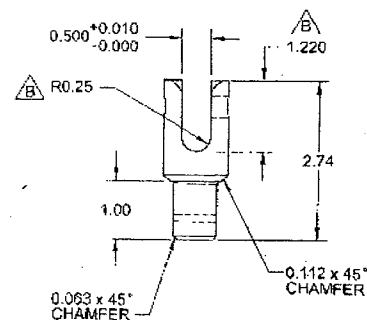
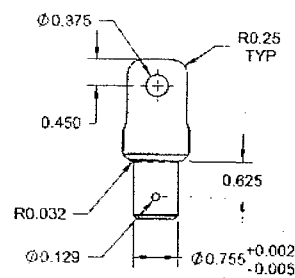
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DATE	STEP		Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
				Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries





**D3453-1 CLEVIS**



**D3453-3 CLEVIS**

**RELEASED**  
31/05/25

**D3453-1/3 NOTES:**

- 1) MATERIAL: AISI 304 SS ROUND BAR (REF. DART SPEC M304R)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: D3453-1 = 0.41 lbs  
D3453-3 = 0.41 lbs

B	DRAWING UPDATED TO CURRENT STANDARDS: R0.25 WAS 0.050 (ZN C5-1, C2-1); 1.220 WAS 1.175 (ZN D1-1); REF PAR 08-318		RF	09.05.21
A	NEW ISSUE		RF	05.09.02
REV.	DESCRIPTION		BY	DATE
DESIGN	RF	<b>DART AEROSPACE LTD</b>		
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA		
CHECKED		DRAWING NO.	REV. B	
ING. APPR.		D3453	SHEET 1 OF 2	
APPROVED		TITLE	SCALE	
DE APPR.		CLEVIS	NTS	
DATE	09.05.21	COPYRIGHT © 2005 BY DART AEROSPACE LTD		